



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBW6705G02931-3G
Job Sheet 187956



Part No: RBW6705G02931-3G

Job Qty: 1 pcs

Part Name: Tail Rotor Actuator Black Simulator Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/21/18

Job Tracking No:

Due Date: 12/28/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBW6705G02931-3G Rev1 IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	12/28/18	12/28/18	0.00	0.50	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	12/28/18	12/28/18	0.00	0.00	QC 5 - 10		DAS 58 FEB 12 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	12/28/18	12/28/18	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S153046



Part: RBW6705G02931 - 3G

Job No: 187956

Serial No/Batch: S153046

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/12/19

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	MLL
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
140	QC 21 - SA	1 pcs	12/28/18	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70

26
 26
 25
 85-

Part Op 110 - Small Fab-9 (Small Fab) -Assemble as per DWG. Sheet 1
 Descriptions: 120 - QC5 (QC5- Inspect part completeness to step on W/O) Black ink stamp T/N on flag to fit as per DWG.
 130 - Packaging3 (Identify as per dwg & Stock Location:) Black ink stamp T/N on flag as per DWG.
 140 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	2 Ea (2 ea)	110-Small Fab - 1	5122137
CL-2-C (MAT)	Lanyard Wire	.8300 ft (.83 ea)	110-Small Fab - 1	5093963
NAS1756-12	Remove Before Flight	1 Ea (1 ea)	110-Small Fab - 1	5134216
RBW6705G02931-3G-1	Block Simulation Tool	1 pcs (1 ea)	110-Small Fab - 1	5152252

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	3896T31	2	618	0
	CL-2-C	1	493	0
	NAS1756-12	1	486	0
	RBW6705G02931-3G-1	1	0	0

Part Specifications	
Specifications could not be found.	



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Job Sheet 187956



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Part Name: Tail Rotor Actuator Black Simulator Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/21/18

Job Tracking No:

Due Date: 12/28/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBW6705G02931-3G Rev1 IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/28/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	1 pcs		12/28/18	0.00	0.50	Small Fab-9		
120	QC	1 pcs		12/28/18	0.00	0.00	QC5		
130	Packaging	1 pcs		12/28/18	0.00	0.00	Packaging3		
140	QC21-SA	1 Ea		12/28/18	0.00	0.00	QC21		

Part Op 110 - Assemble as per DWG. Sheet 1

Descriptions: 120 - Black ink stamp T/N on flag to fit as per DWG.

130 - Black ink stamp T/N on flag as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	2 Ea (2 ea)	90-Start up Operation	
CL-2-C	Lanyard Wire	.8300 ft (.83 ea)	90-Start up Operation	
NAS1756-12	Remove Before Flight	1 Ea (1 ea)	90-Start up Operation	
RBW6705G02931-3G-1	Block Simulation Tool	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

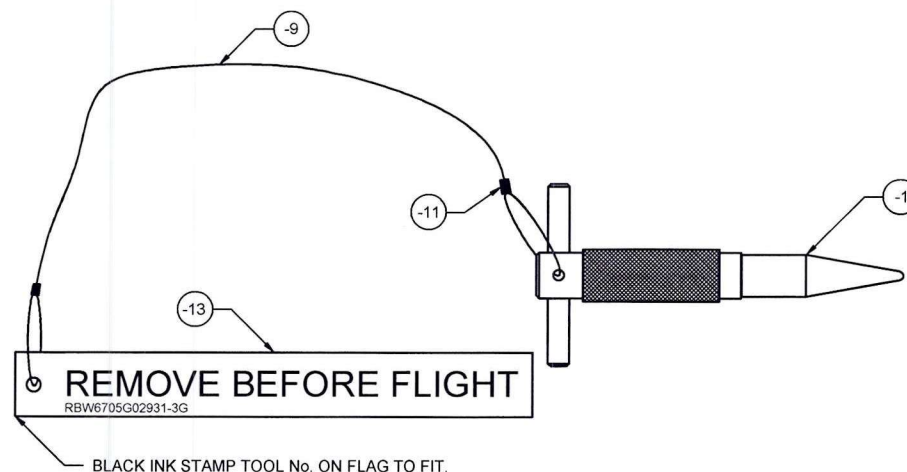
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	2	600	0
	CL-2-C	1	475	0
	NAS1756-12	1	500	0
	RBW6705G02931-3G-1	1	0	0

Part Specifications

Specifications could not be found.

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	DELETED -7 KEY RING.	8/29/12	RJC	SE
1	-1 ADDED NOTE DRILL Ø .116 AFTER PRESS FIT. CORRECTED VIEWS. -3 CORRECTED VIEWS. -5 ADDED NOTE TO BUFF ONE END, CORRECTED VIEWS.	3/8/13	BIM	GE



NOTES

- PART OF KIT RBW6705G00131-3G.
- QUANTITY 1 PER KIT.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	BLOCK SIMULATION TOOL			2
	1		-3		PIN	BRASS	Ø9/16 x 3-3/4	3
	1		-5		HANDLE	1018	Ø1/4 x 2	4
		B/O	-9	1	LANYARD WIRE	COATED STEEL	Ø1/16 x 10 REID #CL2C	1
		B/O	-11	2	FERRULE	ALUMINUM	Ø1/16 x 3/8 MCMaster-CARR #3896T31	1
		B/O	-13	1	REMOVE BEFORE FLIGHT FLAG	COATED CLOTH	NAS1756-12 AIRCRAFT HARDWARE	1

RED BARN MACHINE	
TITLE BLOCK SIMULATION TOOL, T/R ACTUATOR	
DWG NO. RBW6705G02931-3G	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	DRAWN BY: PERRITT
DECIMALS .XXX ± .005	APPROVED <i>D. Wed</i>
METRIC REF. .XXmm ± .1mm	HEAT TREAT
FRACTIONS ± 1/32	FINISH
ANGLES ± 5°	SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL AGUSTA	
SCALE NTS	DATE 1-28-10 SHEET 1 of 4